IMI SENSORS
A PCB DIVISION

Model 642A01

Industrial vibration sensor, 4 to 20 mA output, 0 to 1 in/sec pk, 3 to 1k Hz, side exit, 2-pin conn.

Installation and Operating Manual

For assistance with the operation of this product,

contact the PCB Piezotronics, Inc.

Toll-free: 800-959-4464

24-hour SensorLine: 716-684-0001

Fax: 716-684-3823

E-mail: imi@pcb.com

Web: www.imi-sensors.com





IMI SENSORS
A PCB PIEZOTRONICS DIV.

SENSORS AND INSTRUMENTATION FOR MACHINE CONDITION MONITORING

Model 642/643/647/648 A Series Industrial 4-20mA Sensor

CE



Operating Guide with Enclosed Warranty Information

3425 Walden Avenue, Depew, New York 14043-2495

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MANUAL NUMBER: 25778
MANUAL REVISION: C
ECN NUMBER: xxxxx

IMI SENSORS
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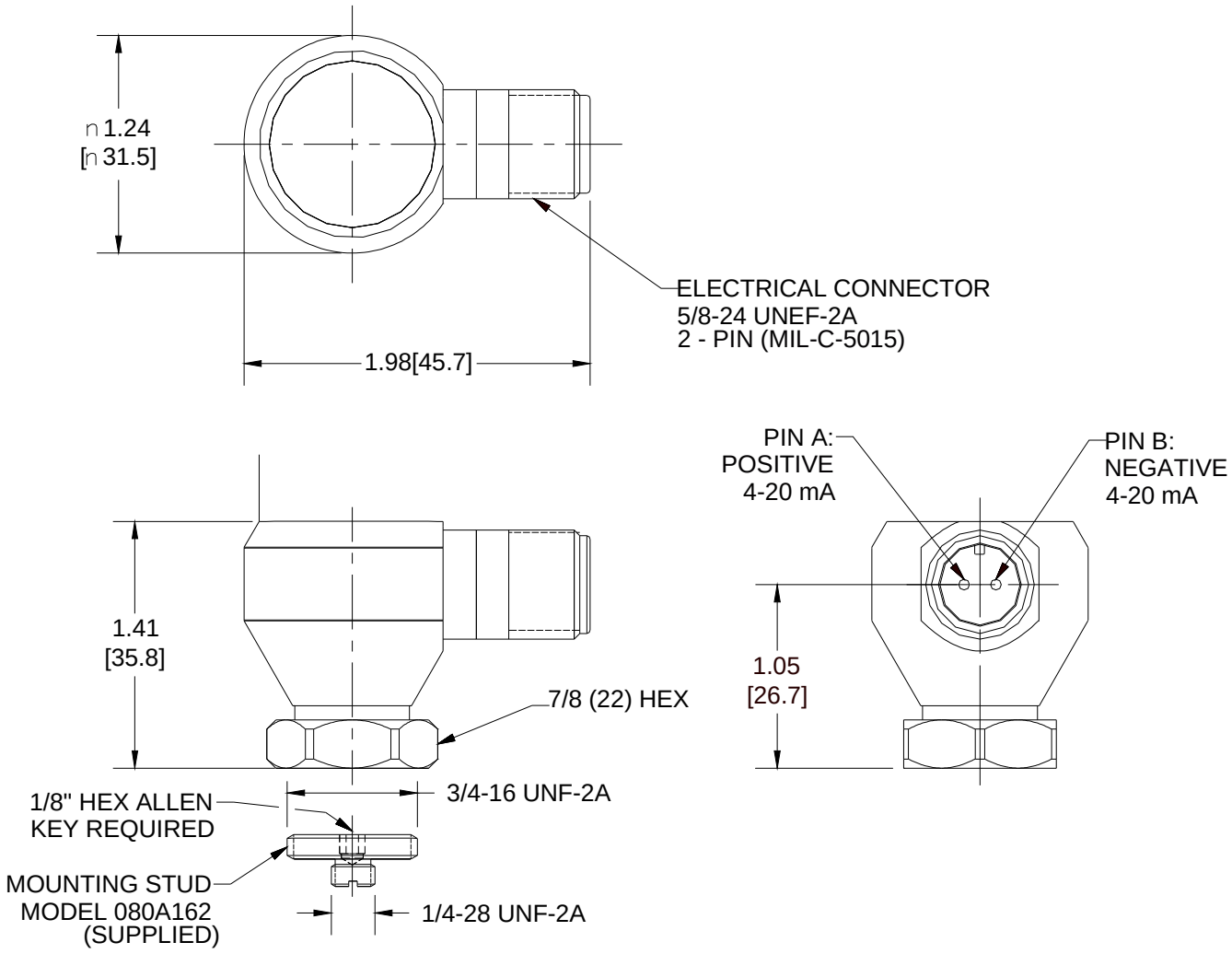
Introduction

The Model 642/643/647/648 A Series Industrial 4-20mA Sensors combine the capabilities of a piezoelectric vibration sensor and a 4-20mA vibration transmitter. The sensor outputs a 4-20mA signal that is proportional to the overall velocity or acceleration of the machinery. Ideal for monitoring the vibration of process equipment such as fans, motors and pumps, the output of the sensor is used for process control or predictive maintenance. There are many options in this series. Please refer to specific specification sheets for further details.

General Features

- Imbedded Piezoelectric Accelerometer for improved accuracy and frequency response.
- Vibration range can be in Acceleration or Velocity.
- Allows for continuous vibration monitoring of critical applications.
- Reduces sophisticated vibration analysis requirements.
- RV (Raw Vibration) option for conducting frequency analysis and machinery diagnostics.
- TO (Temperature Output) option via an independent 4-20mA loop.
- Readily interfaces to existing process control and predictive maintenance equipment.
- Rugged stainless steel construction for applications in harsh environments.
- Flexible design allows for various custom requirements.
- Swivel mount simplifies installation.
- Cable may be positioned in any direction.

Dimension Drawing



Inch (mm)

Operation and Wiring

Standard Wiring

The Model 642/643/647/648 A Series operates from a standard 2-wire, 4-20mA loop. If using a loop powered unit, attach the positive (+) input from the power supply to Pin A or **Red** wire on the sensor and the negative (-) input from the power supply to Pin B or **Blue** wire of the sensor.

Figure 1 – wiring: loop powered

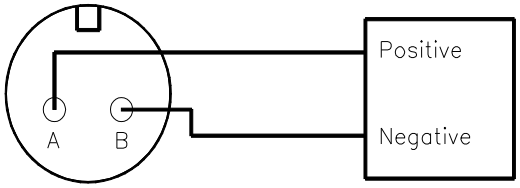
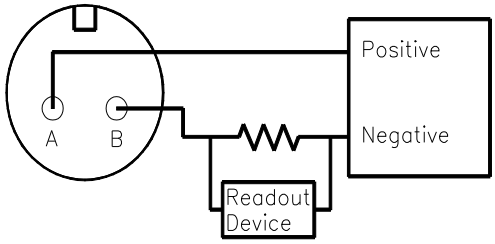


Figure 2 – wiring: loop powered/DC source



If using a standard DC power supply, install either an ammeter and/or load resistor in line with the output, Pin B or **Blue** wire.

The resistor will generate a DC voltage that is proportional to current by:

$$V = IR$$

$$If\ R = 500\ ohms\ and\ I = 6\ mA, then\ V = 3\ VDC$$

Note:

- Resistor value must be less than: (Vsupply – 12) x 50.
- For integral cable sensors: RED wire is positive, BLUE wire is negative.

Taking Measurements

When measuring the current output from the unit, use the following formula to calculate the vibration level:

Vibration Output = (Measured Output – 4mA) x (Full Scale Vibration Output /16mA)

Measured mA	*642AX0*	*642AX1*	*642AX2*
4.00	*0.0 ips, pk*	*0.0 ips, pk*	*0.0 ips, pk*
8.00	*0.125 ips, pk*	*0.25 ips, pk*	*0.5 ips, pk*
12.0	*0.25 ips, pk*	*0.5 ips, pk*	*1.0 ips, pk*
15.75	*0.37 ips, pk*	*0.73 ips, pk*	*1.47 ips, pk*
20	*0.5 ips, pk*	*1.0 ips, pk*	*2.0 ips, pk*

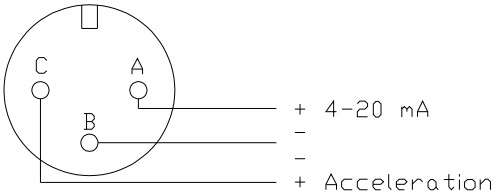
Measured mA	*643AX0*	*643AX1*	*643AX2*
4.00	*0.0 ips, rms*	*0.0 ips, rms*	*0.0 ips, rms*
8.00	*0.125 ips, rms*	*0.25 ips, rms*	*0.5 ips, rms*
12.0	*0.25 ips, rms*	*0.5 ips, rms*	*1.0 ips, rms*
15.75	*0.37 ips, rms*	*0.73 ips, rms*	*1.47 ips, rms*
20	*0.5 ips, rms*	*1.0 ips, rms*	*2.0 ips, rms*

Measured mA	*647*	*648*
4.00	*0.0 g rms*	*0.0 g rms*
8.00	*1.25 g rms*	*2.50 g rms*
12.0	*2.50 g rms*	*5.00 g rms*
15.75	*3.67 g rms*	*7.34 g rms*
20	*5.00 g rms*	*10.0 g rms*

RV Option

The RV (raw vibration) option includes a 100mV/g ±20% additional output. The accelerometer frequency range is 1 Hz-10 kHz, maximum amplitude of 15 g-pk. Data collectors or analyzers can use this vibration signal for further analysis.

Figure 3 – RV wiring



For integral cable sensors:

RED	***4-20mA Positive***
BLACK	***4-20mA Negative*** *(same as green)*
GREEN	***-RV Acceleration Negative*** *(same as black)*
WHITE	***+RV Acceleration Positive***

Note:

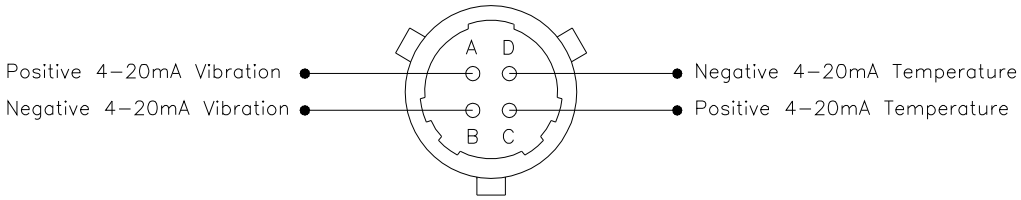
-The Acceleration Signal Negative has to be isolated from any grounding. If this terminal is grounded, the 4-20mA loop will short, causing no output.

-The acceleration output signal is ideally suited for use with portable battery powered data collectors or analyzers.

TO Option

The TO (Temperature Output) option includes an additional independent 4-20mA output for temperature measurement. The temperature range is from -40°C to 125°C with an overall accuracy of ±5%FSO. The imbedded temperature sensor monitors the environment internal to the sensor housing and is situated at approximately mid level.

Figure 4 – TO wiring



For integral cable sensors:

RED	***4-20mA Vibration Positive***
BLACK	***4-20mA Vibration Negative***
GREEN	***4-20mA Temperature Negative***
WHITE	***4-20mA Temperature Positive***

Note:

- The same power supply can be used for both4-20mA loops. Connect the both positive terminals to directly to the power supply, then use the negative terminals for independent process loops.

Installation

Installation should be performed per the following detail drawing for best performance.

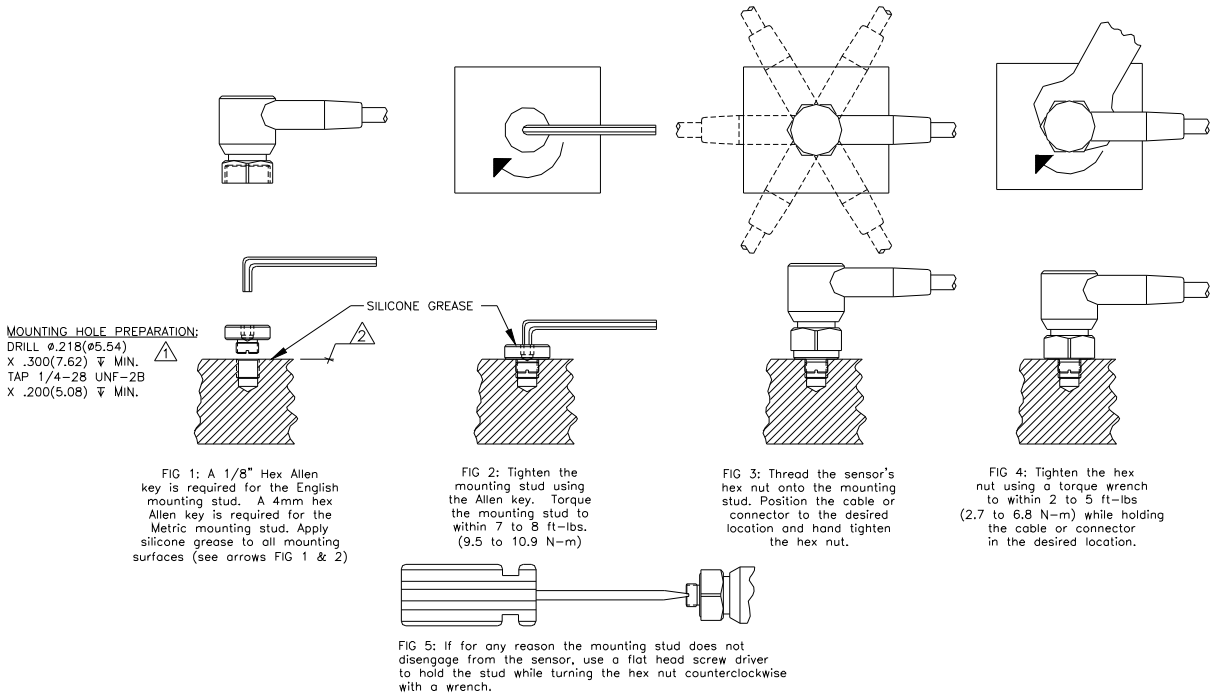


FIG 1: A 1/8" Hex Allen key is required for the English mounting stud. A 4mm hex Allen key is required for the Metric mounting stud. Apply silicone grease to all mounting surfaces (see arrows FIG 1 & 2)

FIG 2: Tighten the mounting stud using the Allen key. Torque the mounting stud to within 7 to 8 ft-lbs. (9.5 to 10.9 N-m)

FIG 3: Thread the sensor's hex nut onto the mounting stud. Position the cable or connector to the desired location and hand tighten the hex nut.

FIG 4: Tighten the hex nut using a torque wrench to within 2 to 5 ft-lbs (2.7 to 6.8 N-m) while holding the cable or connector in the desired location.

FIG 5: If for any reason the mounting stud does not disengage from the sensor, use a flat head screw driver to hold the stud while turning the hex nut counterclockwise with a wrench.

3.) FOR BEST RESULTS, PLACE A THIN LAYER OF SILICONE GREASE (DOW CORNING #4 OR EQUIVALENT) ON INTERFACE PRIOR TO MOUNTING.

2 MOUNTING SURFACE SHOULD BE FLAT TO WITHIN .001(0.03) TIR WITH A MINIMUM 63√(1.6√) FINISH FOR BEST RESULTS.

1 DRILL PERPENDICULAR TO MOUNTING SURFACE TO WITHIN ±1°

Warning 1 – ESD sensitivity

The power supply/signal conditioner should not be opened by anyone other than qualified service personnel. This product is intended for use by qualified personnel who recognize shock hazards and are familiar with the safety precautions required to avoid injury.

Warning 2 – ESD sensitivity

This equipment is designed with user safety in mind; however, the protection provided by the equipment may be impaired if the equipment is used in a manner not specified by PCB Piezotronics, Inc.

Caution 1 – ESD sensitivity

Cables can kill your equipment. High voltage electrostatic discharge (ESD) can damage electrical devices. Similar to a capacitor, a cable can hold a charge caused by triboelectric transfer, such as that which occurs in the following:

- *Laying on and moving across a rug,*
- *Any movement through air,*
- *The action of rolling out a cable, and/or*
- *Contact with a non-grounded person.*



The PCB solution for product safety:

- *Connect the cables only with the AC power off.*
- *Temporarily "short" the end of the cable before attaching it to any signal input or output.*

Caution 2 – ESD sensitivity

ESD considerations should be made prior to performing any internal adjustments on the equipment. Any piece of electronic equipment is vulnerable to ESD when opened for adjustments. Internal adjustments should therefore be done ONLY at an ESD-safe work area. Many products have ESD protection, but the level of protection may be exceeded by extremely high voltage.

Warranty

IMI instrumentation is warranted against defective material and workmanship for 1 year unless otherwise expressly specified. Damage to instruments caused by incorrect power or misapplication, is not covered by warranty. *If there are any questions regarding power, intended application, or general usage, please consult with your local sales contact or distributor.* Batteries and other expendable hardware items are not covered by warranty.

Service

Because of the sophisticated nature of IMI instrumentation, field repair is typically **NOT** recommended and may void any warranty. If factory service is required, return the instrumentation according to the "Return Procedure" stated below. *A repair and/or replacement quotation will be provided prior to servicing at no charge.* Before returning the unit, please consult a factory IMI applications engineer concerning the situation as certain problems can often be corrected with simple on-site procedures.

Return procedure

To expedite returned instrumentation, contact a factory IMI applications engineer for a RETURN MATERIAL AUTHORIZATION (RMA) NUMBER. Please have information available such as model and serial number. Also, to insure efficient service, *provide a written description of the symptoms and problems with the equipment to a local sales representative or distributor, or contact IMI if none are located in your area.*

Customers outside the U.S. should consult their local IMI distributor for information on returning equipment. For exceptions, please contact the International Sales department at IMI to request shipping instructions and an RMA. For assistance, please call (716) 684-0003, or fax us at (716) 684-3823. You may also receive assistance via e-mail at **imi@pcb.com** or visit our web site at **www.pcb.com**.

IMI SENSORS
A PCB PIEZOTRONICS DIV.

Customer Service

IMI, a division of PCB Piezotronics, guarantees **Total Customer Satisfaction**. If, at any time, for any reason, you are not completely satisfied with any IMI product, IMI will repair, replace, or exchange it at no charge. You may also choose to have your purchase price refunded.

IMI offers to all customers, at no charge, 24-hour phone support. This service makes product or application support available to our customers, day or night, seven days a week. When unforeseen problems or emergency situations arise, call the **IMI Hot Line at (716) 684-0003**, and an application specialist will assist you.

PCB PIEZOTRONICS INC. IMI DIVISION

3425 Walden Avenue, Depew, NY 14043-2495
Phone: (716) 684-0003 • USA Fax: (716) 684-3823 • INTL Fax: (716) 684-4703

ICP® is a registered trademark of PCB Group, Incorporated, which uniquely identifies PCB sensors that incorporate built-in microelectronics.

Model Number 642A01	4-20 MA OUTPUT VELOCITY SENSOR	Revision: G ECN #: 56897

Performance	ENGLISH	SI	
Measurement Range	0.0 to 1.0 in/sec pk	0.0 to 25.4 mm/s pk	[1]
Output	4-20 mA	4-20 mA	
Frequency Range(± 10 %)	180 to 60 kcpm	3 to 1 kHz	[2][3]
Broadband Resolution	0.005 in/sec pk	0.13 mm/s pk	[4]
Non-Linearity	± 1 %	± 1 %	
Environmental			
Temperature Range	-40 to 185 °F	-40 to 85 °C	
Enclosure Rating	IP68	IP68	
Electrical			
Excitation Voltage	12 to 30 VDC	12 to 30 VDC	
Settling Time(within 2% of value)	< 15 sec	< 15 sec	
Electrical Isolation(Case)	> 10^8 Ohm	> 10^8 Ohm	
Physical			
Size (Hex x Height)	7/8 in x 1.41 in	22.2 mm x 35.8 mm	
Weight	3.8 oz	108 gm	
Mounting Thread	1/4-28 UNF	1/4-28 UNF	
Mounting Torque(Stud)	3 to 4 ft-lb	4.1 to 5.4 Nm	[5][6]
Mounting Torque(hex nut)	2 to 3 ft-lb	2.7 to 4.1 Nm	
Sensing Element	Ceramic	Ceramic	
Sensing Geometry	Shear	Shear	
Housing Material	Stainless Steel	Stainless Steel	
Sealing	Welded Hermetic	Welded Hermetic	
Electrical Connector	2-Pin MIL-C-5015	2-Pin MIL-C-5015	
Electrical Connection Position	Side	Side	
Electrical Connections(Pin A)	4-20 mA Pos (+)	4-20 mA Pos (+)	
Electrical Connections(Pin B)	4-20 mA Neg (-)	4-20 mA Neg (-)	

CE

UK CA [7]

Ex c ETL us Intertek [8]

All specifications are at room temperature unless otherwise specified.
In the interest of constant product improvement, we reserve the right to change specifications without notice.
ICP® is a registered trademark of PCB Piezotronics, Inc.

OPTIONAL VERSIONS

Optional versions have identical specifications and accessories as listed for the standard model except where noted below. More than one option may be used.

EX - Hazardous Area Approval- contact factory for specific approvals

M - Metric Mount
Supplied Accessory: Model M080A163A (1)

RV - Buffered Analog Signal Output - 100 mV/g (±20%)

Electrical Connector	3-Pin MIL-C-5015	3-Pin MIL-C-5015
Electrical Connections	4-20 mA Neg/Signal Output Neg	4-20 mA Neg/Signal Output Neg
Electrical Connections	Signal Output Pos	Signal Output Pos

NOTES:

[1]Conversion Factor 1 in/sec = 0.0254 m/sec.
[2]1Hz = 60 cpm (cycles per minute).
[3]Current will fluctuate at frequencies below 5 Hz.
[4]Typical value.
[5]1/8" hex Allen key required for English version, 3mm hex Allen key required for metric version.
[6]Stud torque must exceed sensor hex nut torque to ensure proper dismantling.
[7]See PCB Declaration of Conformance PS039 or PS053 for details.
[8]See Model's "Instructions For Use" (IFU) for North American Conformity and Certification Statements.

SUPPLIED ACCESSORIES:

Model 080A162 Mounting Stud (1)
Model ICS-4 NIST-traceable single-axis amplitude response calibration from 0 cpm (0 Hz) to upper 10% frequency for 4 - 20 mA output vibration sensor (1)

Entered: ND	Engineer: gs	Sales: JL	Approved: BAM	Spec Number:
Date: 09/18/2026	Date: 09/18/2026	Date: 09/18/2026	Date: 09/18/2026	26010

IMI SENSORS
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18551

REVISIONS		
REV	DESCRIPTION	DIN
B	ADDED METRIC MOUNTING INFORMATION	43341

METRIC MOUNTING HOLE PREPARATION:

DRILL Ø.199[Ø5.05] ↧.300[7.62] MIN (1)

TAP M6 X 1-6g ↧.200[5.08] MIN

ENGLISH MOUNTING HOLE PREPARATION:

DRILL Ø.218[Ø5.54] ↧.300[7.62] MIN (1)

TAP 1/4-28 UNF-2B ↧.200[5.08] MIN

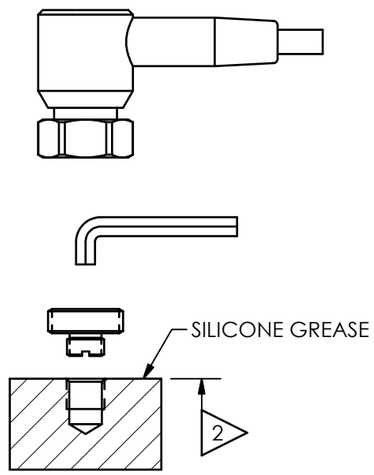


FIG 1: A 1/8" HEX ALLEN KEY IS REQUIRED FOR THE ENGLISH MOUNTING STUD. A 3MM HEX ALLEN KEY IS REQUIRED FOR THE METRIC MOUNTING STUD. APPLY SILICONE GREASE TO ALL MOUNTING SURFACES (SEE ARROWS FIG 1 & 2)



FIG 2: TIGHTEN THE MOUNTING STUD USING THE ALLEN KEY. TORQUE THE MOUNTING STUD TO WITHIN 3 TO 4 FT-LBS. (4.1 TO 5.4 Nm)

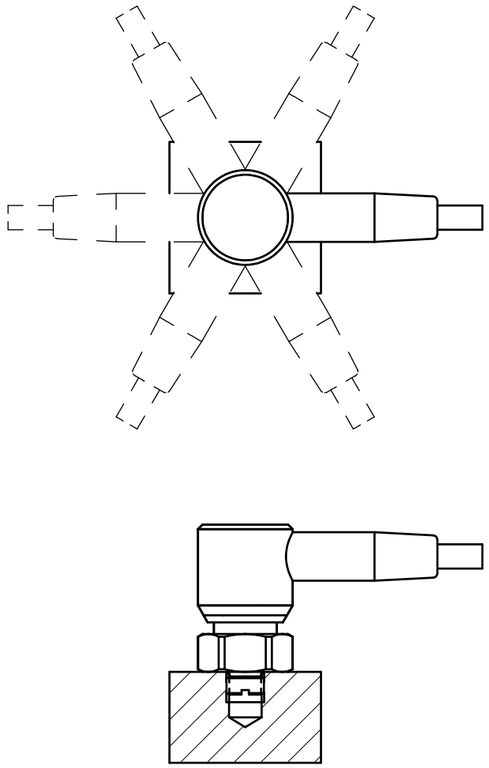


FIG 3: THREAD THE SENSOR'S HEX NUT ONTO THE MOUNTING STUD. POSITION THE CABLE OR CONNECTOR TO THE DESIRED LOCATION AND HAND TIGHTEN THE HEX NUT.

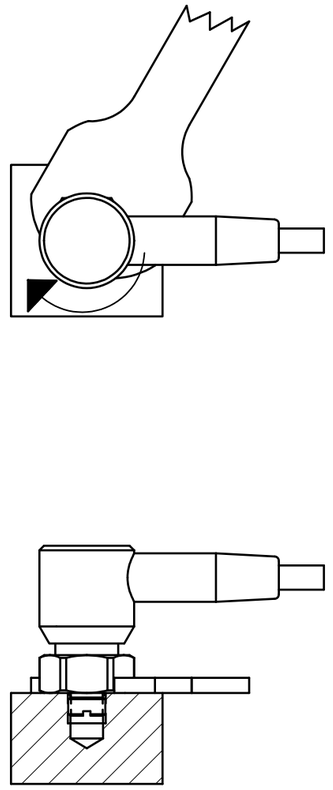


FIG 4: TIGHTEN THE HEX NUT USING A TORQUE WRENCH TO WITHIN 2 TO 3 FT-LBS (2.7 TO 4.1 Nm) WHILE HOLDING THE CABLE OR CONNECTOR IN THE DESIRED LOCATION.

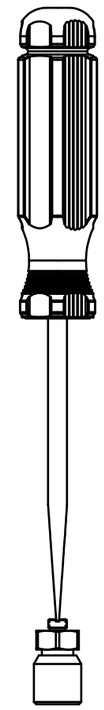


FIG 5: IF FOR ANY REASON THE MOUNTING STUD DOES NOT DISENGAGE FROM THE SENSOR, USE A FLAT HEAD SCREW DRIVER TO HOLD THE STUD WHILE TURNING THE HEX NUT COUNTERCLOCKWISE WITH A WRENCH.

3.) FOR BEST RESULTS, PLACE A THIN LAYER OF SILICONE GREASE (DOW CORNING #4 OR EQUIVALENT) ON INTERFACE PRIOR TO MOUNTING.

(2) MOUNTING SURFACE SHOULD BE FLAT TO WITHIN .001[0.03] TIR WITH A MINIMUM 63 [1.6] FINISH FOR BEST RESULTS.

(1) DRILL PERPENDICULAR TO MOUNTING SURFACE TO WITHIN ±1°

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		DRAWN		CHECKED		ENGINEER	
DIMENSIONS IN INCHES DECIMALS XX ±.01 XXX ±.005 ANGLES ± 2 DEGREES	DIMENSIONS IN MILLIMETERS [IN BRACKETS] DECIMALS X ±0.3 XX ±0.13 ANGLES ± 2 DEGREES	JDM	10/9/14	ECB	10/9/14	DRK	10/9/14
FILLETS AND RADII .003 - .005	FILLETS AND RADII 0.07 - 0.13	TITLE: INSTALLATION DRAWING MODEL 607 SERIES					

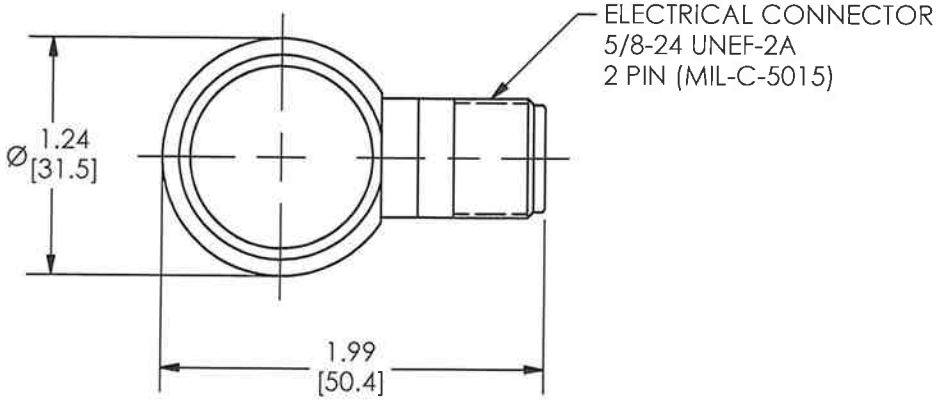
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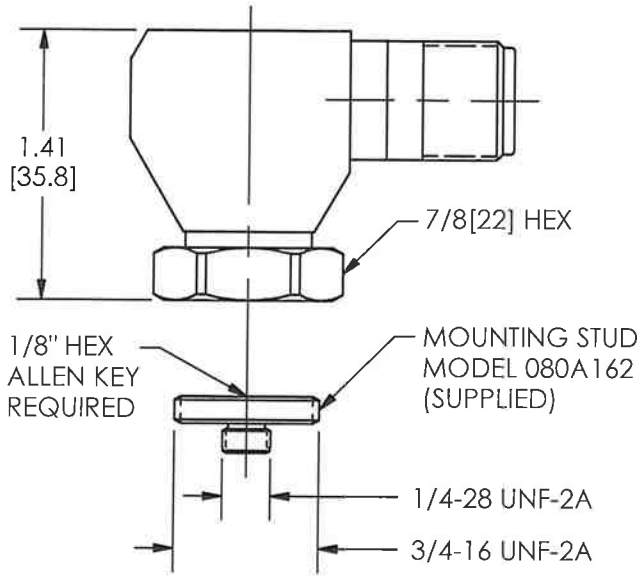
CODE IDENT. NO. 52681	DWG. NO. 18551
SCALE: FULL	SHEET 1 OF 1

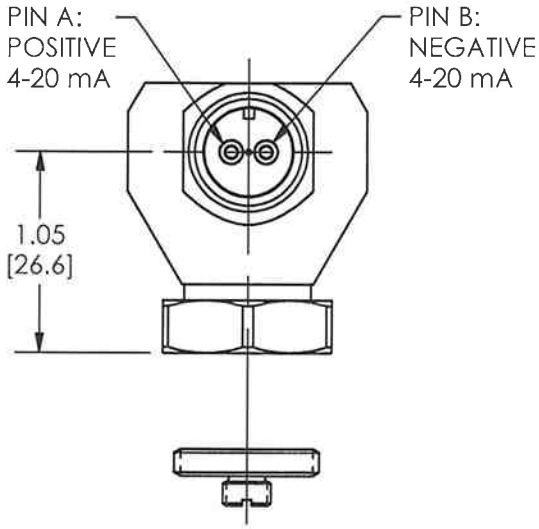
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21592

REVISIONS			
REV	DESCRIPTION	ECN	APP'D
B	REVISED PER ECR	21205	DM 12/04
C	CORRECT METRIC DIMENSION	29338	ECB 9/08







UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS [IN BRACKETS]
DECIMALS XX ± .03	DECIMALS X ± 0.8
XXX ± .010	XX ± 0.25
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES
FILLETS AND RADII .003 - .005	FILLETS AND RADII [0.07 - 0.13]

DRAWN	ECB	9/9/08	MFG	LD	9/9/08
CHK'D	ECB	9/9/08	ENGR	DORT	9/9/08
APP'D	NF	9/9/08	SALES	JAJ	9/9/08

TITLE
OUTLINE DRAWING
MODEL 642A0X(M), 643A0X)M), 647A0X(M), 648A0X(M)
4-20 VIBRATION SENSING TRANSMITTER

PCB PIEZOTRONICS INC
3425 WALDEN AVE. DEPEW, NY 14043
(716) 684-0001 E-MAIL: sales@pcb.com

CODE IDENT. NO.	DWG. NO.	
52681	21592	
SCALE: FULL	SHEET 1 OF 1	

Repair and Maintenance

PCB guarantees Total Customer Satisfaction through its "Lifetime Warranty Plus" on all Platinum Stock Products sold by PCB and through its limited warranties on all other PCB Stock, Standard and Special products. Due to the sophisticated nature of our sensors and associated instrumentation, **field servicing and repair is not recommended and, if attempted, will void the factory warranty**.

Beyond routine calibration and battery replacements where applicable, our products require no user maintenance. Clean electrical connectors, housings, and mounting surfaces with solutions and techniques that will not harm the material of construction. Observe caution when using liquids near devices that are not hermetically sealed. Such devices should only be wiped with a dampened cloth—never saturated or submerged.

In the event that equipment becomes damaged or ceases to operate, our Application Engineers are here to support your troubleshooting efforts 24 hours a day, 7 days a week. Call or email with model and serial number as well as a brief description of the problem.

Calibration

Routine calibration of sensors and associated instrumentation is necessary to maintain measurement accuracy. We recommend calibrating on an annual basis, after exposure to any extreme environmental influence, or prior to any critical test.

PCB Piezotronics is an ISO-9001 certified company whose calibration services are accredited by A2LA to ISO/IEC 17025, with full traceability to SI through N.I.S.T. In addition to our standard calibration services, we also offer specialized tests, including: sensitivity at elevated or cryogenic temperatures, phase response, extended high or low frequency response, extended range, leak testing, hydrostatic pressure testing, and others. For more information, contact your local PCB Piezotronics distributor, sales representative, or factory customer service representative.

Returning Equipment

If factory repair is required, our representatives will provide you with a Return Material Authorization (RMA) number, which we use to reference any information you have already provided and expedite the repair process. This number should be clearly marked on the outside of all returned package(s) and on any packing list(s) accompanying the shipment.

Contact Information

PCB Piezotronics, Inc.
3425 Walden Ave.
Depew, NY14043 USA
Toll-free: (800) 828-8840
24-hour SensorLine: (716) 684-0001
General inquiries: info@pcb.com
Repair inquiries: rma@pcb.com

For a complete list of distributors, global offices and sales representatives, visit our website, www.pcb.com.

Safety Considerations

This product is intended for use by qualified personnel who recognize shock hazards and are familiar with the precautions required to avoid injury. While our equipment is designed with user safety in mind, the protection provided by the equipment may be impaired if equipment is used in a manner not specified by this manual.

Discontinue use and contact our 24-Hour Sensorline if:

- Assistance is needed to safely operate equipment
- Damage is visible or suspected
- Equipment fails or malfunctions

For complete equipment ratings, refer to the enclosed specification sheet for your product.

Definition of Terms and Symbols

The following symbols may be used in this manual:



DANGER
Indicates an immediate hazardous situation, which, if not avoided, may result in death or serious injury.



CAUTION
Refers to hazards that could damage the instrument.



NOTE
Indicates tips, recommendations and important information. The notes simplify processes and contain additional information on particular operating steps.

The following symbols may be found on the equipment described in this manual:



This symbol on the unit indicates that high voltage may be present. Use standard safety precautions to avoid personal contact with this voltage.



This symbol on the unit indicates that the user should refer to the operating instructions located in the manual.



This symbol indicates safety, earth ground.

PCB- PCB工业监测和测量设备 - 中国RoHS 公布表

PCB Industrial Monitoring and Measuring Equipment - China RoHS Disclosure Table

部件名称 Part Name	有毒和危险品 Toxic and Hazardous Substances or Elements									
Part	铅 (Pb)	水银 (Hg)	镉 (Cd)	六价 铬 (Cr(VI)	多溴化 苯 (PBB)	多溴化二苯 醚 (PBDE)	邻苯二甲酸 二(2-乙基) 己酯 (DEHP)	邻苯二甲丁 基苄酯 (BBP)	邻苯二甲酸 二酸正丁酯 (DBP)	邻苯二甲酸 二异丁酯 (DIBP)
电气外壳 (Electrical Enclosures)	X	O	O	O	O	O	O	O	O	O
紧固件和弹簧 (Fasteners)	X	O	O	O	O	O	O	O	O	O
电缆组件 (Cable Assembly)	X	O	O	O	O	O	O	O	O	O
印刷电路板组装 (PCBAs)	X	O	O	O	O	O	O	O	O	O
机械零件(Mechanical Parts)	O	O	O	O	O	O	O	O	O	O
塑料和橡胶零件 (Plastic & Rubber Parts)	O	O	O	O	O	O	O	O	O	O
金属零件 (Metal Parts)	X	O	O	O	O	O	O	O	O	O

本表格依据 SJ/T 11364 的规定编制

O =表示该有害物质在该部件所有均质材料中的含量均在 GB/T 26572 规定的限量要求以下 (indicates that the content of the toxic and hazardous substance in all the Homogeneous Materials of the part is below the concentration limit requirement as described in GB/T 26572).

X =表示该有害物质至少在该部件的某一均质材料中的含量超出 GB/T 26572 规定的限量要求 (indicates that the content of the toxic and hazardous substance in at least one Homogeneous Material of the part exceeds the concentration limit requirement as described in GB/T 26572).