

Classifications					
AWS A5.23 / SFA-5.23			EN ISO 26304-A		
EF3			S3Ni1Mo		
Characteristics and typical fields of application					
Union S 3 NiMo1 is a copper coated wire for submerged arc welding of unalloyed and low alloyed fine grain steel grades.					
Typical analysis					
	C	Si	Mn	Ni	Mo
wt.-%	0.12	0.20	1.75	0.95	0.55
Operating data					
Dimension					
1/16"					
5/64"					
1/8"					
5/32"					
3/16"					
Approvals					
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