Technical Data for IS-Max ISMC-Series Mass Flow Controllers

0.5 SCCM full scale through 250 SLPM full scale

Standard specifications. Consult Alicat for our high-pressure, media-isolated (caustic gas resistant), and low pressure drop versions.

+1 (888) 290-6060
alicat.com/ismc

CERTIFICATIONS	MARKING	CERTIFICATE
ATEX	Ⓔx II 1G Ex ia IIC T4 Ga T_{amb} -20° C to +70° C	DEKRA 22ATEX0075X
IECEx	Ex ia IIC T4 Ga T_{amb} -20 °C to +70 °C	IECEx DEK 22.0078X
North America	Class I, Div 1, Groups A-D T4, Ex ia Class I, Zone 0, AEx\Ex ia IIC T4 Ga T_{amb} -20°C to +70°C	DEKRA 23CAUS40-127215

SENSOR AND CONTROL PERFORMANCE			
RANGE	0.5 – 5 SCCM	10 SCCM – 20 SLPM	30 – 250 SLPM
Mass flow accuracy [1,2]	**Standard accuracy:** ± 0.8% of reading and ± 0.2% of full scale **High accuracy:** ± 0.4% of reading and ± 0.2% of full scale (5 SCCM only)	**Standard accuracy:** ± 0.6% of reading or ± 0.1% of full scale, whichever is greater **High accuracy:** ± 0.5% of reading or ± 0.1% of full scale, whichever is greater	**Standard accuracy:** ± 0.8% of reading and ± 0.2% of full scale **High accuracy:** ± 0.4% of reading and ± 0.2% of full scale
Flow repeatability (2σ)	± 0.2% of reading and ± 0.02% of full scale	± 0.1% of reading and ± 0.02% of full scale	± 0.2% of reading and ± 0.02% of full scale
Pressure accuracy	**Above 1 atm:** ± 0.5% of reading **Below 1 atm:** ± 0.07 PSIA		
Steady state control range	**0.01 – 100% of full scale (10,000:**1 turndown ratio)		
Operating pressure	11.5 – 160 PSIA		
Pressure sensitivity	**Mass flow zero and span shift:** ± 0.08% of reading ± 0.02% of full scale per atm from calibration conditions	**Mass flow zero shift:** ± 0.01% of full scale per atm from tare pressure **Mass flow span shift:** ± 0.1% of reading per atm from calibration conditions	**Mass flow zero and span shift:** ± 0.08% of reading ± 0.02% of full scale per atm from calibration conditions
Temperature sensitivity	**Mass flow zero and span shift:** ± 0.02% of full scale per °C from 25 °C	**Mass flow zero shift:** ± 0.01% of full scale per °C from tare temperature **Mass flow span shift:** ± 0.01% of reading per °C from 25 °C	**Mass flow zero and span shift:** ± 0.02% of full scale per °C from 25 °C
Temperature accuracy	± 0.75 °C		
Relative humidity accuracy[3]	± 1.8 % RH at + 23 °C (0 % RH to 90% RH)		
Relative humidity temperature sensitivity[3]	0.05% RH/ °C (0 °C to + 60 °C)		
Operating temperature range[4]	-20 – 70 °C (ambient and gas)		
Valve function	Normally closed		
Totalizer volume uncertainty	± 0.1% of reading in additional uncertainty		
Sensor response time	< 1 ms		
Typical control response time	As fast as 30 ms (T63), flow rate dependent, user-adjustable		
Typical indication response time	< 10 ms, flow rate dependent		
Typical warm-up time	< 1 s		

1 Stated accuracy is after tare (for mass flow), under equilibrium conditions, includes repeatability and linearity.

2 High accuracy mass flow readings only available on devices with a full scale range ≥ 5 SCCM and ≤ 500 SLPM.

3 Relative humidity sensor is an optional feature; accuracy statement valid from 0-50° C, ≤90% RH.

4 Low-temp FFKM required below -10 °C

Technical Data for IS-Max ISMC-Series Mass Flow Controllers

0.5 SCCM full scale through 250 SLPM full scale

Standard specifications. Consult Alicat for our high-pressure, media-isolated (caustic gas resistant), and low pressure drop versions.

ALICAT SCIENTIFIC®
+1 (888) 290-6060
alicat.com/ismc

MECHANICAL	
Wetted materials[5]	302, 303, 304, 316L, and 430FR stainless steel; FKM, alumina ceramic, brass, glass, gold, heat-cured epoxy, heat-cured silicone rubber, polyamide, silicon
Maximum pressure	Damage possible above 200 PSIA common mode pressure. Damage possible by rapid pressure change above 75 PSI differential pressure.
Relative humidity range	0 – 95%, non-condensing
Ingress protection	IP66 rating Dust-tight and protected against strong jets of water
Mounting orientation sensitivity	None
Mounting holes	4× 6-32 UNC threaded ↧ 0.276" [7.01 mm]

5 Alternative elastomer materials available, consult Alicat.

POWER AND COMMUNICATIONS	
Digital input and output options	RS-232 or RS-485 (both options work with the Alicat ASCII command and control language AND the Modbus RTU industrial protocol)
Digital data update rate	40 Hz at 19200 baud
Analog input and output options	4 – 20 mA
Analog data update rate	1 kHz
Analog signal accuracy	± 0.1% of full scale additional uncertainty
Interactive display	Monochrome LCD with integrated touchpad and backlight; simultaneously displays mass flow, volumetric flow, temperature, setpoint, valve drive %, gauge pressure, and absolute pressure
Display update rate	10 Hz
Electrical connection options	DB-15
Power requirements	See DOC-MANUAL-IS-SAFEINSTALLATION

FEATURES	
STP reference conditions	25 °C and 1 atm (default), user-configurable
NTP reference conditions	0 °C and 1 atm (default), user-configurable
Gas Select™	98 user-selectable gases stored internally. Each gas optimized to match NIST's REFPROP 10 gas property calculations across the operating temperature and pressure ranges for highest accuracy.
COMPOSER™	20 user-definable gas mixes. Each mix may have up to 5 gases with 0.01% composition resolution.
Multivariate process measurements	Volumetric flow, mass flow, absolute pressure, gauge pressure, barometric pressure, temperature, totalizer **Optional:** relative humidity
Autotune	Automatically improve the control performance of the valve and tune the control parameters of the device for your application
Totalizer and batch dispensing	Measure the total accumulated mass of a particular gas (or gas mixture) that has flowed in a process. The totalizer function in controllers can also be used to dispense batches of set amounts of gas.

Technical Data for IS-Max ISMC-Series Mass Flow Controllers

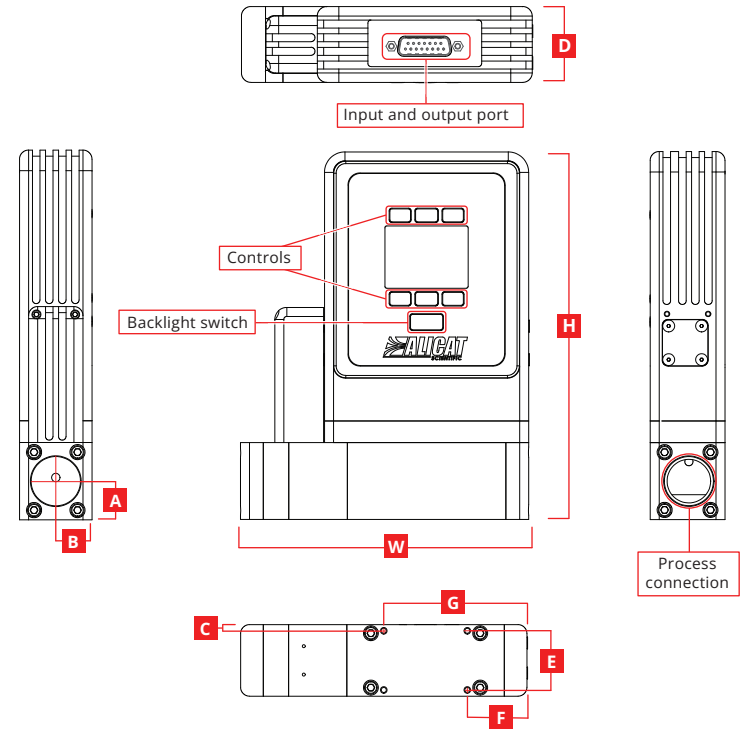
0.5 SCCM full scale through 250 SLPM full scale

Standard specifications. Consult Alicat for our high-pressure, media-isolated (caustic gas resistant), and low pressure drop versions.

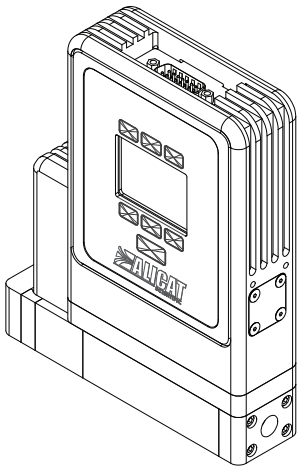
+1 (888) 290-6060
alicat.com/ismc

RANGE-SPECIFIC TECHNICAL DATA			
Full scale flow	**Part number**	**Pressure drop at full scale[6]**	**Recommended process connections[7]**
0.5 – 5 SCCM	ISMC-AA, ISMC-BA, ISMC-EA, ISMC-FA	1.0 PSID	M5 x 0.8mm
10 SCCM	ISMC-GA	1.5 PSID	M5 x 0.8mm
20 SCCM	ISMC-IA	2.0 PSID	M5 x 0.8mm
50 SCCM	ISMC-LA	1.0 PSID	M5 x 0.8mm
100 SCCM – 1 SLPM	ISMC-NA, ISMC-OA,ISMC-QA, ISMC-BB	1.5 PSID	⅛" NPT female
2 SLPM	ISMC-EB	2.5 PSID	⅛" NPT female
5 SLPM	ISMC-FB	2.5 PSID	¼" NPT female
10 SLPM	ISMC-GB	6.0 PSID	¼" NPT female
20 SLPM	ISMC-IB	12.0 PSID	¼" NPT female
50 SLPM	ISMC-LB	6.0 PSID	¼" NPT female
100 SLPM	ISMC-NB	17.1 PSID	¼" NPT female
250 SLPM	ISMC-PB	81.9 PSID	½" NPT female

6 When venting air to atmosphere and valve circuit powered by the Eaton 9493-PS-C11 at an ambient temperature of ~ 30°C
7 Consult Alicat for available connection options, such as: compression, face seal, push-to-connect, BSPP, SAE, or Swagelok®-compatible (VCO® and VCR®)



Representative Example



10 SLPM

DIMENSIONS										WEIGHT
Full scale flow	**Width**	**Depth**	**Height**	**A**	**B**	**C**	**E**	**F**	**G**	
0.5 SCCM – 20 SLPM	5.75"	1.50"	7.05"	0.50"	0.75"	0.15"	1.35"	1.25"	3.00"	≈ 5.0 lb
	146.1 mm	38.1 mm	179.1 mm	12.7 mm	19.1 mm	3.9 mm	34.2 mm	31.8 mm	76.2 mm	≈ 2.3 kg
50 – 250 SLPM	6.00"	1.50"	7.65"	0.80"	0.75"	0.15"	1.35"	1.25"	3.00"	≈ 6.0 lb
	152.4 mm	38.1 mm	194.3 mm	20.3 mm	19.1 mm	3.9 mm	34.2 mm	31.8 mm	76.2 mm	≈ 2.7 kg