Victaulic® Stainless Steel Flexible Coupling Style 77S

17.03



1.0 PRODUCT DESCRIPTION

Available Sizes

- ¾" – 18"/DN20 – DN450

Maximum Working Pressure

- Up to 750psi/5171kPa
- Working pressure dependent on material, wall thickness, and size of pipe

Application

- Joins OGS roll grooved and cut grooved pipe, as well as OGS grooved fittings, valves, and accessories.

Pipe Materials

- Roll and cut grooved austenitic stainless steel (Types 304/304L/316/316L) conforming to ASTM A312/A312M, or equivalent
- Roll grooved duplex stainless steel conforming to ASTM A790 Gr. 2205, or equivalent
- Roll grooved super duplex stainless steel conforming to ASTM A790 Gr. 2507, or equivalent

NOTE

- For Duplex or Super Duplex Stainless Steel Couplings, reference publication 17.20.

2.0 CERTIFICATIONS/LISTINGS

c UL us LISTED

CE

EN 10311
CPR (EU)
No. 305/2011

NOTES

- Reference publication 10.01 for Fire Protection Certifications/Listings Reference Guide.
- Reference publication 02.06: Victaulic Potable Water Approvals ANSI/NSF for potable water approvals, if applicable.

ALWAYS REFER TO ANY NOTIFICATIONS AT THE END OF THIS DOCUMENT REGARDING PRODUCT INSTALLATION, MAINTENANCE OR SUPPORT.

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3.0 SPECIFICATIONS – MATERIAL

Housing: Type 316 stainless steel, conforming to ASTM A351, A743, and A744 Grade CF8M

Gasket: (specify choice[1])

☐ **Grade "E" EPDM**
EPDM (Green stripe color code). Temperature range –30°F to +230°F/–34°C to +110°C. May be specified for hot water service within the specified temperature range plus a variety of dilute acids, oil-free air and many chemical services. UL Classified in accordance with NSF/ANSI/CAN 61 for cold +73°F/+23°C and hot +180°F/+82°C potable water service and NSF/ANSI/CAN 372. **NOT COMPATIBLE FOR USE WITH PETROLEUM SERVICES OR STEAM SERVICES.**

☐ **Grade "EF" EPDM[2]**
EPDM (Green "X" color code). Temperature range –30°F to +230°F/–34°C to +110°C. May be specified for hot and cold water service within the specified temperature range plus a variety of dilute acids, oil-free air and many chemical services. Also meets hot and cold potable water requirements per SVGW and is French ACS approved for EN681-1 Type WA cold potable and Type WB hot potable water service. **NOT COMPATIBLE FOR USE WITH PETROLEUM SERVICES OR STEAM SERVICES.**

☐ **Grade "EW" EPDM**
EPDM (Green "W" color code). Temperature range –30°F to +230°F/–34°C to +110°C. May be specified for hot water service within the specified temperature range plus a variety of dilute acids, oil-free air and many chemical services. WRAS approved material to BS 6920 for cold and hot potable water service up to +149°F/+65°C. UL Classified in accordance with NSF/ANSI/CAN 61 for cold +73°F/+23°C and hot +180°F/+82°C potable water service and NSF/ANSI/CAN 372. **NOT COMPATIBLE FOR USE WITH PETROLEUM SERVICES OR STEAM SERVICES.**

☐ **Grade "T" Nitrile**
Nitrile (Orange stripe color code). Temperature range –20°F to +180°F/–29°C to +82°C. May be specified for oil related services, including air with oil vapor, this gasket may be specified for temperatures rated up to +180°F/+82°C. For water related services, this gasket may be specified for temperatures rated up to +150°F/+66°C. For oil free, dry air services, this gasket may be specified for temperatures rated up to +140°F/+60°C. **NOT COMPATIBLE FOR USE WITH HOT WATER SERVICES OR STEAM SERVICES.**

☐ **Grade "O" Fluoroelastomer**
Fluoroelastomer (Blue stripe color code). Temperature range +20°F to + 300°F/–7°C to +149°C. May be specified for many oxidizing acids, petroleum oils, halogenated hydrocarbons, lubricants, hydraulic fluids, organic liquids and air with hydrocarbons. **NOT COMPATIBLE FOR USE WITH HOT WATER SERVICES OR STEAM SERVICES.**

☐ **Grade "A" White Nitrile**
White nitrile (White gasket). Temperature range +20°F to +180°F/–7°C to +82°C. No carbon black content. Meets FDA requirements. Conforms to CFR Title 21 Part 177.2600. Not compatible for hot water services over +150°F/+66°C or for hot, dry air over+140°F/+60°C. **NOT COMPATIBLE FOR USE WITH HOT WATER SERVICES.**

☐ **Grade "L" Silicone**
Silicone (Red gasket). Temperature range –30°F to +350°F/–34°C to +177°C. May be specified for dry heat, air without hydrocarbons to +350°F/+177°C and certain chemical services.

☐ **Others**
For alternative gasket selection, reference Victaulic publication 05.01: Victaulic Seal Selection Guide.

1 Services listed are General Service Guidelines only. It should be noted that there are services for which these gaskets are not compatible. Reference should always be made to the latest Victaulic Seal Selection Guide for specific gasket service guidelines and for a listing of services which are not compatible.

2 Available exclusively in Europe.

Bolts/Nuts:[3]

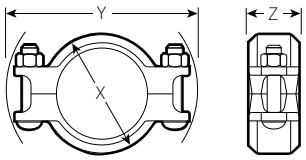
☐ Stainless steel oval neck track bolts meeting the mechanical property requirements of ASTM F593, Group 2 (316 stainless steel), condition CW. Stainless steel heavy nuts meeting the mechanical property requirements of ASTM F594, Group 2 (316 stainless steel), condition CW, with galling reducing coating.

3 Bolts/nuts are available in imperial size only.

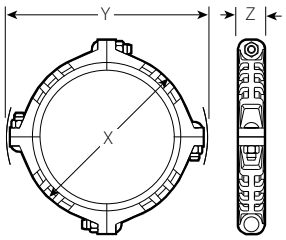
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4.0 DIMENSIONS

Style 77S



¾" – 14"/DN20 – DN350 sizes



16 – 18"/DN400 – DN450 sizes

Size		Pipe End Separation[4]		Deflection from Centerline		Bolt/Nut		Dimensions			Weight
Nominal inches DN	**Actual Outside Diameter** inches mm	**Min.** inches mm	**Max.** inches mm	**Per** Coupling Degrees	**pipe** In/Ft. mm/m	**Qty.**	**Size** inches	**X** inches mm	**Y** inches mm	**Z** inches mm	**Approx. (Each)** lb kg
¾ DN20	1.050 26.9	0.00 0.0	0.06 1.5	3°-24'	0.72 60	2	⅜ x 2	2.13 53	4.00 99	1.75 44	1.2 0.5
1 DN25	1.315 33.7	0.00 0.0	0.06 1.5	2°-43'	0.57 47	2	⅜ x 2	2.63 65	4.50 115	1.75 43	1.6 0.7
1 ¼ DN32	1.660 42.4	0.00 0.0	0.06 1.5	2°-10'	0.45 37	2	⅜ x 2	2.88 73	4.88 122	1.88 45	1.9 0.9
1 ½ DN40	1.900 48.3	0.00 0.0	0.06 1.5	1°-56'	0.40 33	2	⅜ x 2	3.25 83	4.88 122	1.88 45	2.1 1.0
2 DN50	2.375 60.3	0.00 0.0	0.06 1.5	1°-31'	0.32 27	2	⅜ x 2	3.75 94	5.38 136	1.88 47	2.5 1.1
2 ½	2.875 73.0	0.00 0.0	0.06 1.5	1°-15'	0.26 22	2	⅜ x 2	4.25 107	5.88 148	1.88 47	2.9 1.3
3 DN80	3.500 88.9	0.00 0.0	0.06 1.5	1°-2'	0.22 18	2	½ x 2 ¾	4.88 123	7.00 178	1.88 47	4.1 1.9
4 DN100	4.500 114.3	0.00 0.0	0.13 3.3	1°-36'	0.34 28	2	½ x 2 ¾	6.00 151	8.25 209	2.13 53	6.7 3.0
6 DN150	6.625 168.3	0.00 0.0	0.13 3.3	1°-12'	0.21 17	2	⅝ x 3 ¼	8.38 211	11.13 281	2.13 53	8.5 3.9
8 DN200	8.625 219.1	0.00 0.0	0.13 3.3	0°-50'	0.18 15	2	⅞ x 5	11.38 289	14.75 375	2.50 62	23.5 10.7
10 DN250	10.750 273.0	0.00 0.0	0.13 3.3	0°-40'	0.14 12	2	1 x 6	13.50 343	17.38 441	2.63 67	33.0 15.0
12 DN300	12.750 323.9	0.00 0.0	0.13 3.3	0°-34'	0.12 10	2	1 x 6 ½	15.50 394	19.25 487	2.63 66	35.0 15.9
14 DN350	14.000 355.6	0.00 0.0	0.13 3.3	0°-31'	0.11 9	2	1 x 6 ½	16.63 421	20.50 520	2.88 72	37.0 16.8
16 DN400	16.000 406.4	0.00 0.0	0.13 3.3	0°-27'	0.10 8	4	1 x 5 ½	19.00 482	22.63 573	3.00 75	53.0 24.0
18 DN450	18.000 457.2	0.00 0.0	0.13 3.3	0°-24'	0.08 7	4	1 x 5 ½	21.25 540	24.63 626	3.13 78	62.0 28.1

[4] Allowable Pipe End Separation and Deflection figures show the maximum nominal range of movement available at each joint for standard roll grooved pipe. Figures for standard cut grooved pipe may be doubled. These figures are maximums; for design and installation purposes these figures should be reduced by: 50% for ¾ – 3 ½"/DN20 – DN90; 25% for 4"/DN100 and larger.

NOTE

- The X, Y, and Z dimensions are intended to be used for layout and clearance purposes only.

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5.0 PERFORMANCE

Performance on ANSI Wall Thicknesses (Austenitic Stainless Steel Pipe Materials)

Nominal Size inches DN	Actual Outside Diameter inches mm	Pipe Wall Thickness inches mm	Pipe Wall Thickness ANSI Schedule Number	Groove Type	Maximum Working Pressure psi kPa	Maximum End Load lb N
¾ DN20	1.050 26.9	0.113 2.9	40S	Std	750 5171	649 2889
		0.083 2.1	10S	RX	500 3447	433 1926
		0.065 1.7	5S	RX	325 2241	281 1252
1 DN25	1.315 33.7	0.133 3.4	40S	Std	750 5171	1019 4531
		0.109 2.8	10S	RX	500 3447	679 3021
		0.065 1.7	5S	RX	325 2241	441 1963
1 ¼ DN32	1.660 42.4	0.140 3.6	40S	Std	750 5171	1623 7220
		0.109 2.8	10S	RX	500 3447	1082 4814
		0.065 1.7	5S	RX	325 2241	703 3129
1 ½ DN40	1.900 48.3	0.145 3.7	40S	Std	750 5171	2126 9459
		0.109 2.8	10S	RX	500 3447	1418 6306
		0.065 1.7	5S	RX	325 2241	921 4099
2 DN50	2.375 60.3	0.154 3.9	40S	Std	750 5171	3323 14780
		0.109 2.8	10S	RX	500 3447	2215 9853
		0.065 1.7	5S	RX	325 2241	1440 6405
2 ½	2.875 73.0	0.203 5.2	40S	Std	750 5171	4869 21658
		0.120 3.0	10S	RX	500 3447	3246 14438
		0.083 2.1	5S	RX	325 2241	2110 9385
3 DN80	3.500 88.9	0.216 5.5	40S	Std	750 5171	7216 32098
		0.120 3.0	10S	RX	400 2758	3848 17119
		0.083 2.1	5S	RX	250 1724	2405 10699

RX= Roll Set for light wall stainless steel pipe marked with the prefix "RX"

Std= Standard roll set marked with the prefix "R"

C= Cut groove

NOTES

- For pressure ratings on wall thickness not mentioned, contact Victaulic.
- Working Pressure and End Load are total, from all internal and external loads, based on stainless steel pipe, roll grooved with Victaulic rolls in accordance with Victaulic specifications. “RX” rolls must be used for Schedules 5S and 10S. Standard rolls should be used for Schedule 40S.
- Contact Victaulic for performance on other pipe. Reference publication 24.01: Pipe Preparation Tool Specifications for more information pertaining to tools.
- WARNING: FOR ONE TIME FIELD TEST ONLY, the Maximum Joint Working Pressure may be increased to 1 ½ times the figures shown.
- WARNING: Depressurize and drain the piping system before attempting to install, remove, or adjust any Victaulic piping products.

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5.0 PERFORMANCE (CONTINUED)

Performance on ANSI Wall Thicknesses (Austenitic Stainless Steel Pipe Materials)

Nominal Size inches DN	Actual Outside Diameter inches mm	Pipe Wall Thickness inches mm	Pipe Wall Thickness ANSI Schedule Number	Groove Type	Maximum Working Pressure psi kPa	Maximum End Load lb N
4 DN100	4.500 114.3	0.237 6.0	40S	Std	400 2758	6362 28298
		0.237 6.0	40S	C	600 4137	9543 42448
		0.120 3.0	10S	RX	350 2413	5567 24761
		0.083 2.1	5S	RX	225 1551	3578 15918
6 DN150	6.625 168.3	0.280 7.1	40S	Std	300 2068	10341 46001
		0.280 7.1	40S	C	500 3447	17236 76669
		0.134 3.4	10S	RX	200 1379	6894 30667
		0.109 2.8	5S	RX	125 862	4309 19167
8 DN200	8.625 219.1	0.322 8.2	40S	Std	300 2068	17528 77968
		0.322 8.2	40S	C	400 2758	23371 103957
		0.148 3.8	10S	RX	125 862	7303 32487
		0.109 2.8	5S	RX	75 517	4382 19492
10 DN250	10.750 273.0	0.365 9.3	40S	Std	300 2068	27229 121120
		0.365 9.3	40S	C	400 2758	36305 161493
		0.165 4.2	10S	RX	125 862	11345 50467
		0.134 3.4	5S	RX	75 517	6807 30280
12 DN300	12.750 323.9	0.375 9.5	40S	Std	300 2068	38303 170380
		0.375 9.5	40S	C	400 2758	51071 227173
		0.180 4.6	10S	RX	125 862	15960 70992
		0.156 4.0	5S	RX	75 517	9576 42595

RX= Roll Set for light wall stainless steel pipe marked with the prefix "RX"

Std= Standard roll set marked with the prefix "R"

C= Cut groove

NOTES

- For pressure ratings on wall thickness not mentioned, contact Victaulic.
- Working Pressure and End Load are total, from all internal and external loads, based on stainless steel pipe, roll grooved with Victaulic rolls in accordance with Victaulic specifications. “RX” rolls must be used for Schedules 5S and 10S. Standard rolls should be used for Schedule 40S.
- Contact Victaulic for performance on other pipe. Reference publication 24.01: Pipe Preparation Tool Specifications for more information pertaining to tools.
- WARNING: FOR ONE TIME FIELD TEST ONLY, the Maximum Joint Working Pressure may be increased to 1 ½ times the figures shown.
- WARNING: Depressurize and drain the piping system before attempting to install, remove, or adjust any Victaulic piping products.

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5.0 PERFORMANCE (CONTINUED)

Performance on ANSI Wall Thicknesses (Austenitic Stainless Steel Pipe Materials)

Nominal Size inches DN	Actual Outside Diameter inches mm	Pipe Wall Thickness		Groove Type	Maximum	
		inches mm	ANSI Schedule Number		Working Pressure psi kPa	End Load lb N
14 DN350	14.000 355.6	0.375 9.5	40S	C	200 1379	30788 136950
		0.188 4.8	10S	RX	100 689	15394 68475
		0.156 4.0	5S	RX	65 448	10006 44509
16 DN400	16.000 406.4	0.375 9.5	40S	C	125 862	25133 111796
		0.188 4.8	10S	RX	45 310	9048 40247
		0.165 4.2	5S	RX	35 241	7037 31303
18 DN450	18.000 457.2	0.375 9.5	40S	C	100 689	25447 113193
		0.188 4.8	10S	RX	40 276	10179 45277
		0.165 4.2	5S	RX	30 207	7634 33958

RX= Roll Set for light wall stainless steel pipe marked with the prefix "RX"

Std= Standard roll set marked with the prefix "R"

C= Cut groove

NOTES

- For pressure ratings on wall thickness not mentioned, contact Victaulic.
- Working Pressure and End Load are total, from all internal and external loads, based on stainless steel pipe, roll grooved with Victaulic rolls in accordance with Victaulic specifications. “RX” rolls must be used for Schedules 5S and 10S. Standard rolls should be used for Schedule 40S.
- Contact Victaulic for performance on other pipe. Reference publication 24.01: Pipe Preparation Tool Specifications for more information pertaining to tools.
- WARNING: FOR ONE TIME FIELD TEST ONLY, the Maximum Joint Working Pressure may be increased to 1 ½ times the figures shown.
- WARNING: Depressurize and drain the piping system before attempting to install, remove, or adjust any Victaulic piping products.

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5.1 PERFORMANCE

Performance on ISO Wall Thicknesses (Austenitic Stainless Steel Pipe Materials)

Nominal Size inches DN	Actual Outside Diameter inches mm	Pipe Wall Thickness inches mm	Groove Type	Maximum	
				Working Pressure psi kPa	End Load lb N
8 DN200	8.625 219.1	0.492 12.5	C	300 2068	17528 77968
		0.315 8.0	Std / C	300 2068	17528 77968
		0.256 6.5	Std / C	232 1600	13555 60295
		0.248 6.3	Std / C	232 1600	13555 60295
		0.197 5.0	Std	175 1207	10225 45481
		0.157 4.0	Std	125 862	7303 32487
		0.142 3.6	RX	100 689	5843 25989
		0.126 3.2	RX	100 689	5843 25989
		0.118 3.0	RX	75 517	4382 19492
10 DN250	10.750 273.0	0.559 14.2	C	300 2068	27229 121120
		0.492 12.5	C	300 2068	27229 121120
		0.394 10.0	C	300 2068	27229 121120
		0.248 6.3	Std / C	200 1379	18153 80746
		0.157 4.0	RX	100 689	9076 40373
		0.142 3.6	RX	75 517	6807 30280
12 DN300	12.750 323.9	0.492 12.5	C	300 2068	38303 170380
		0.394 10.0	C	300 2068	38303 170380
		0.280 7.1	Std / C	125 862	15960 70992
		0.197 5.0	RX	75 517	9576 42595
		0.177 4.5	RX	75 517	9576 42595
		0.157 4.0	RX	75 517	9576 42595

RX= Roll Set for light wall stainless steel pipe marked with the prefix "RX"

Std= Standard roll set marked with the prefix "R"

C= Cut groove

NOTES

- For pressure ratings on wall thickness not mentioned, contact Victaulic.
- Working Pressure and End Load are total, from all internal and external loads, based on stainless steel pipe, roll grooved with Victaulic rolls in accordance with Victaulic specifications. “RX” rolls must be used for pipe thicknesses indicated above. Standard rolls should be used for pipe thicknesses indicated above.
- Contact Victaulic for performance on other pipe. Reference publication 24.01: Pipe Preparation Tool Specifications for more information pertaining to tools.
- WARNING: FOR ONE TIME FIELD TEST ONLY, the Maximum Joint Working Pressure may be increased to 1 ½ times the figures shown.
- WARNING: Depressurize and drain the piping system before attempting to install, remove, or adjust any Victaulic piping products.

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5.1 PERFORMANCE

Performance on ANSI wall thickness (Duplex and Super Duplex Stainless Steel Pipe Materials)

Size		Pipe Wall Thickness		Groove Type	Maximum	
Nominal inches DN	Actual Outside Diameter inches mm	 inches mm	ANSI Schedule Number		Working Pressure psi kPa	End Load lb N
¾ DN20	1.050 26.9	0.083 2.1	10S	RX	750 5171	649 2889
1 DN25	1.315 33.7	0.109 2.8	10S	RX	750 5171	1019 4531
1 ¼ DN32	1.660 42.4	0.109 2.8	10S	RX	750 5171	1623 7220
1 ½ DN40	1.900 48.3	0.109 2.8	10S	RX	750 5171	2126 9459
2 DN50	2.375 60.3	0.109 2.8	10S	RX	750 5171	3323 14780
2 ½	2.875 73.0	0.120 3.0	10S	RX	750 5171	4869 21658
3 DN80	3.500 88.9	0.120 3.0	10S	RX	600 4137	5773 25678
4 DN100	4.500 114.3	0.120 3.0	10S	RX	525 3620	8350 37142
6 DN150	6.625 168.3	0.134 3.4	10S	RX	225 1551	7756 34501
8 DN200	8.625 219.1	0.148 3.8	10S	RX	200 1379	11685 51979
10 DN250	10.750 273.0	0.165 4.2	10S	RX	200 1379	18153 80746
12 DN300	12.750 323.9	0.180 4.6	10S	RX	200 1379	25535 113586

RX = Roll Set for light wall stainless steel pipe marked with the prefix "RX"

NOTES

- For pressure ratings on wall thickness not mentioned, contact Victaulic.
- Working Pressure and End Load are total, from all internal and external loads, based on stainless steel pipe, roll grooved with Victaulic rolls in accordance with Victaulic specifications. “RX” rolls must be used for Schedule 10S.
- Contact Victaulic for performance on other pipe. Reference publication 24.01: Pipe Preparation Tool Specifications for more information pertaining to tools.
- WARNING: FOR ONE TIME FIELD TEST ONLY, the Maximum Joint Working Pressure may be increased to 1 ½ times the figures shown.
- WARNING: Depressurize and drain the piping system before attempting to install, remove, or adjust any Victaulic piping products.

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6.0 NOTIFICATIONS

⚠ WARNING



- **Read and understand all instructions before attempting to install any Victaulic products.**
- **Always verify that the piping system has been completely depressurized and drained immediately prior to installation, removal, adjustment, or maintenance of any Victaulic products.**
- **Confirm that any equipment, branch lines, or sections of piping that may have been isolated for/during testing or due to valve closures/positioning are identified, depressurized, and drained immediately prior to installation, removal, adjustment, or maintenance of any Victaulic products.**
- **Always read and follow the I-ENDCAP, Victaulic End Cap Installation Safety Instructions, which can be downloaded at Victaulic.com.**
- **Wear safety glasses, hardhat, foot protection, and hearing protection.**
- **It is the system designer's responsibility to verify suitability of stainless steel components for use with the intended fluid media within the piping system and external environment.**
- **The material specifier shall evaluate the effect of chemical composition, pH level, operating temperature, chloride level, oxygen level, and flow rate on stainless steel components to confirm system life will be acceptable for the intended service.**
- **Always reference Victaulic publication 17.01 for stainless steel pipe end preparation and grooving roll set requirements. Grooving roll sets for stainless steel pipe must be ordered separately.**

Failure to follow these instructions could compromise system integrity or cause system failure, resulting in death or serious personal injury and property damage.

⚠ WARNING

- **Victaulic RX roll sets must be used when grooving light-wall/thin-wall stainless steel pipe for use with Victaulic Couplings.**

Failure to use Victaulic RX roll sets when grooving light-wall/thin-wall stainless steel pipe may cause joint failure, resulting in serious personal injury and/or property damage.

NOTICE

- **Victaulic RX grooving rolls must be ordered separately. They are identified by a silver color and the designation RX on the front of the roll sets.**

User Responsibility for Product Selection and Suitability
Each user bears final responsibility for determining the suitability of Victaulic products for their end-use application, in accordance with industry standards, project specifications, and Victaulic's published performance, maintenance, and safety data, as well as all warnings and installation instructions. Nothing in this or any other document, nor any verbal recommendation, advice, or opinion from any Victaulic employee, shall be deemed to alter, vary, supersede, or waive any provision of Victaulic Company's standard conditions of sale, warranty, installation instructions, or this disclaimer.

Installation
Always refer to and follow the Victaulic Installation Handbook or installation instructions for the product you are installing. Handbooks are included with each shipment of Victaulic products, providing complete installation and assembly data, and are available in PDF format on our website at victaulic.com.

Warranty
Refer to the Warranty section of the current Price List or contact Victaulic for details.

Intellectual Property Rights
No statement concerning the use of any material, product, service, or design is intended, or should be construed, to grant any license under any patent or other intellectual property right of Victaulic or any of its affiliates, or as a recommendation for the use of such material, product, service, or design in the infringement of any patent or other intellectual property right. The terms "Patented" or "Patent Pending" refer to design or utility patents or patent applications for articles and/or methods of use in the United States and/or other countries. Victaulic and all other Victaulic marks are the trademarks or registered trademarks of Victaulic Company, and/or its affiliated entities, in the U.S. and/or other countries.

Note
All products bearing a Victaulic trademark are manufactured by Victaulic or to Victaulic specifications. All products are to be installed only in accordance with the applicable Victaulic installation instructions. Victaulic reserves the right to change product specifications, designs and standard equipment without notice and without incurring obligations.

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7.0 REFERENCE MATERIALS

02.06: Victaulic® Potable Water Approvals ANSI/NSF
05.01: Victaulic® Seal Selection Guide
17.01: Victaulic® Stainless Steel Pipe End Preparation
17.16: Victaulic Stainless Steel OGS Fittings
17.50: Victaulic® Stainless Steel Schedule 40S OGS Fittings
26.01: Victaulic® Design Data
29.01: Victaulic® Terms and Conditions of Sale
I-100: Victaulic® Field Installation Handbook
I-ENDCAP: Victaulic® End Cap Installation Safety Instructions

User Responsibility for Product Selection and Suitability

Each user bears final responsibility for determining the suitability of Victaulic products for their end-use application, in accordance with industry standards, project specifications, and Victaulic's published performance, maintenance, and safety data, as well as all warnings and installation instructions. Nothing in this or any other document, nor any verbal recommendation, advice, or opinion from any Victaulic employee, shall be deemed to alter, vary, supersede, or waive any provision of Victaulic Company's standard conditions of sale, warranty, installation instructions, or this disclaimer.

Installation

Always refer to and follow the Victaulic Installation Handbook or installation instructions for the product you are installing. Handbooks are included with each shipment of Victaulic products, providing complete installation and assembly data, and are available in PDF format on our website at victaulic.com.

Warranty

Refer to the Warranty section of the current Price List or contact Victaulic for details.

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